

## BINARY OXIDES SEMICONDUCTOR TRANSDUCERS FOR H<sub>2</sub>S SENSORS

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### Abstract

The physical processes of semiconductor and heavy metals oxides sensors on H<sub>2</sub>S are investigated and possible physical mechanisms of gas sensitivity in the atmosphere of air and nitrogen are considered. Mechanism of adsorbtive-desorbtive sensitivity of heterostuctures to H<sub>2</sub>S is connected with conductivity variation caused by the hydrogen atoms diffusion to the boundaries.

### duction

well known that H<sub>2</sub>S is one of the most aggressive gases which actively interacts with vent materials' surfaces and one which is to be seriously controled in ecological ns monitoring. The physico-chemical criterion for the material selection in gas rs construction is the minimal chemical compounds formation energy for sulphur hydrogen atoms. This criterion realization gives possibility to construct sensitive nts with relatively low working temperature. In accordance with the principle, thin ium chalcogenides' and heavy metals oxides' layers have the minimal chemical s formation energy with S and H atoms and thus, they are the most favourable for nsors constructions. Besides the mentioned, the cadmium chalcogenide metalloid he similar chemical nature with sulphur atoms. High sensitivity to H<sub>2</sub>S in the ace of SO<sub>2</sub> and O<sub>2</sub> of air is enough important in the practical meaning.

### ample manufacturing method and measurements

semiconductor films were obtained by the method of thermal evaporation in high m and by the MOC technology. Binary oxide semiconductors were obtained in the ss of sequent coating of sitall substrates by each of the components with previously ited Ohmic contacts. Electronic properties of CdS, CdSe thin films and of Zn, Cd, 1, Pb oxides obtained at different technological conditions were investigated. Gas ive parameters of such structures contacting with H<sub>2</sub>S were investigated in the

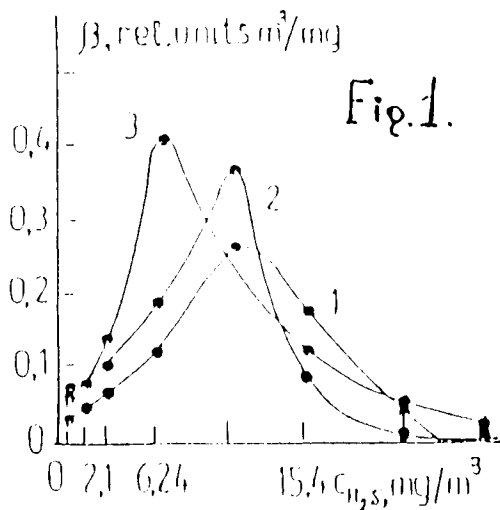
concentration region of 0-40 mg/m<sup>3</sup>. The gas-carrier concentrations in the test camera were varied by the generator GR-645 (USSR) producing specifically pure nitrogen or air. Adsorbitive-desorbitive sensitivity (ADS) was measured according to methods [ 1 ].

## Results and discussion

### Semiconductor CdS, CdSe thin films

CdS, CdSe films' adsorbitive-desorbitive sensitivity to H<sub>2</sub>S measured at temperatures ( 420 -530 ) K in the pure nitrogen atmosphere was significant and achieved the values of 0.3 relative units/mg.m<sup>3</sup> in the gas concentrations region 10-20 mg/m<sup>3</sup>.

The degradation processes of ADS were registered for higher temperatures [ 2 ]. High sensitivity of CdSe layers was experimentally established for the surface additionally doped by Se atoms and then measured in the presence of H<sub>2</sub>S (3-5) mg/m<sup>3</sup> microconcentrations, at temperatures 420 K. Such new conditions were characterized by the transition processes times equal to (1-2) minutes. And the ADS sign changed, for the Se atoms doping level  $N_{Se} = 10^{16} \text{ cm}^{-2}$  and the H<sub>2</sub>S concentration  $C_{H_2S} > 10 \text{ mg/m}^3$ . (Fig.1. curve 1)



Such a behavior of ADS sign, when the surface centres interact with the gas-adsorbate is conditioned by the electroconductivity inversion on the semiconductor surface [1]. The reversible changes of electroconductivity while H<sub>2</sub>S adsorbition on the films surfaces is connected with H<sub>2</sub>S surface diffusion difficulties. Especially this phenomena is evident for CdSe:Se films with a high Selen atoms contain. CdSe:Se sensitivity to SO<sub>2</sub> adsorbition in the H<sub>2</sub>S concentration region (1-300) p.p.m in the inert medium was practically absent. Evidently, this is connected with SO<sub>2</sub> particles' adsorbition hinderence on the surface centres connected with Se atoms,

which are chemically similar to SO<sub>2</sub>. The fact that S and Se atoms are the adsorbition centres for H<sub>2</sub>S on the semiconductor surface is confirmed by the strong ADS dependence on the atoms' concentration.

Measurements fulfilled at these same temperatures but in the air atmosphere of high purity show the CdSe, CdS films' sensitivity failure. This fact may be explained by oxygen interaction with surface adsorbition centres that causes it's passivation. The measurements temperature increase to more than 530 K causes the electroconductivity instability in time.

### Heavy metals oxide films

Heavy metals oxides' surfaces interaction with H<sub>2</sub>S in the presence of inert highly purified nitrogen medium causes the irreversible initial conductivity changes. The measurements temperature increasing will only enhance the differences between initial conductivity values. When ADS is measured in the atmosphere of air, then the ADS values to H<sub>2</sub>S

are comparatively higher and are more than  $0.1$  relative units/ $\text{mg m}^3$ , that is achieved in the temperature region  $> 550$  K. At the same time, transition processes time  $\tau_b$  3-5 min is necessary for the initial electroconductivity values restoration. Time  $\tau_b$  was more than 10 min when the temperature was lower. Fig.1 (curves 2-4) presents the results for the most sensitive films ZnO, SnO<sub>2</sub>, PbO correspondingly at the temperatures 630 K in the air. In comparison with CdSe:Se films, the ADS maximum for such films is in the region  $C_{\text{H}_2\text{S}} = (14 - 30) \text{ mg/m}^3$ . Lower ADS values at  $T=550$  K are connected with the lower chemical reactions rate on the semiconductor surface. The H<sub>2</sub>S adsorption by solid state surface is specified due to H<sub>2</sub>S dissociation. Oxide metals interaction with H<sub>2</sub>S at  $T>550$  K due to its dissociation causes chemical reaction with lattice oxygen producing SO<sub>2</sub> and H<sub>2</sub>O that reevaporate into the gas phase. In the case of inert medium the surface structure irreversible changes took place, that were registered in the experiments. Measurements in the atmosphere of oxygen show the initial electroconductivity values restoration, which happens due to surface oxidation after H<sub>2</sub>S action. Temperature elevation stimulates the H<sub>2</sub>S dissociation rate increase, and thus the oxidation reactions of metal atoms appeared on the oxides surfaces. Proposed mechanism for H<sub>2</sub>S interaction with the oxides metal surfaces explains its donor influence. The ADS increase may also be caused by the film's oxygen defectness level (oxygen vacancies concentration). It is due to the fact that S atoms being on the metal surface tend to fill oxygen vacancies, having chemical properties similar to metalloid. Nevertheless, S-atoms diffusion into the bulk of the layer will not take place because of their ion radius size being comparatively more than of oxygen atoms'. That is why the main S- ions influence is connected with their action on the surface. At the same time, hydrogen atom because of its high mobility may penetrate into the bulk of the layer thus compensating the bulk's and surface's acceptors, hence changing the intergrain barrier. The oxygen vacancies concentration decrease will brake the S-ions sorbtion and in such a way - the hydrogen ions formation.

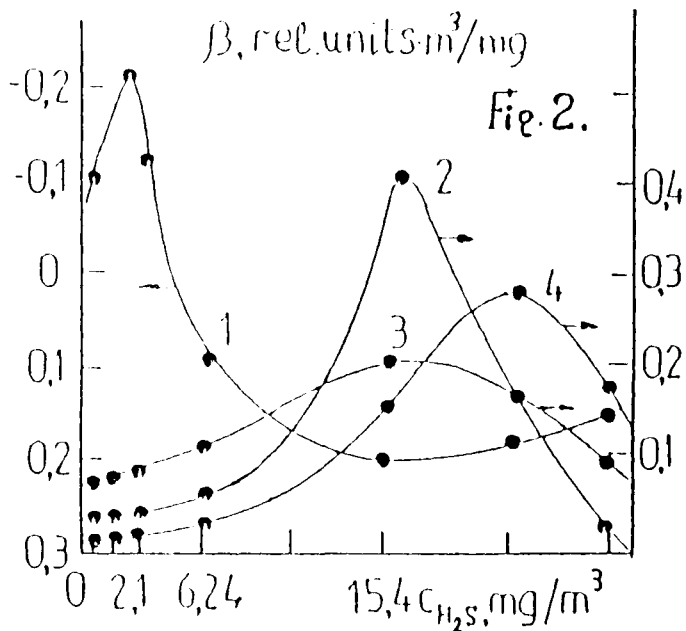
The semiconductor lattice's oxygen evidently plays also the role of S-atoms oxidizer. Development of this oxidation reaction must influence the transition processes times: at adsorption -  $\tau_a$ , at restoration (desorption) -  $\tau_r$ . The registered  $\tau = f(C_{\text{H}_2\text{S}})$  dependence supports such supposition.

The H<sub>2</sub>S concentration increase will result in these  $\tau$ -parameters increasing, The condition  $\tau_a > \tau_r$  is always fulfilled for the investigated temperature interval. Heavy metals oxides' films have H<sub>2</sub>S sensitivity maximum in the concentration region 14-30  $\text{mg/m}^3$ ., Fig.1. At the same time ADS shift to the low concentrations regions has place for ZnO films.

### Binary oxides films

Achievement of ADS high values to H<sub>2</sub>S microconcentrations in the presence of selective sensitivity to SO<sub>2</sub> is an important practical problem which may be solved by consideration of binary oxides' films properties.

Binary oxide structures, obtained by the method of sequent deposition of components had the high values of ADS for H<sub>2</sub>S microconcentrations. Fig.2( curves 1,2,3) presents ADS =  $f(C_{\text{H}_2\text{S}})$  dependencies in the presence of pure air for the most sensitive sensors ZnO:SnO<sub>2</sub>; ZnO:PbO; SnO<sub>2</sub>:PbO, respectively at the temperature 590 K. As it may be seen the ADS maximum is shifted to the lower concentrations region in comparison with its one component oxides' behavior. This tendency is especially developed for the PbO containing layer. Such



heterostructures showed the diode type volt-current dependence, and SnO<sub>2</sub>:PbO based structures had the most significant rectification coefficient equal to 65.

So by this means the current flow through the sample was controlled by the heterostructure barrier potential formed at the contact of the two materials. The interoxide barrier height is caused by the presence of oxygen and S radicals due to H<sub>2</sub>S adsorption. The barrier height variation may be influenced by the hydrogen atom penetration into the barrier region. This view is supported by the results of relaxation constant measurements obtained during

adsorption/desorption processes on the different thickness d-layer. Increasing of d corresponds to the increasing of  $\tau$ -value. The minimal value of  $\tau$  takes place for the thin (0.1  $\mu\text{m}$ ) PbO layers.

This can be explained by the fact that hydrogen has the minimal bonds' formation energy only with Pb atoms. In the case of thinner layers both rectification coefficient and ADS decrease. If it is considered that electroconductivity increases according to the exponential law with the barrier potential then ADS will be greater for the greater potential barrier of samples. This conclusion is confirmed by the result that SnO<sub>2</sub>:PbO structures had the most rectification coefficient.

Validity of ADS mechanism is supported by the results of ADS investigation influenced by SO<sub>2</sub> adsorption. ADS value for SO<sub>2</sub> at the  $C_{\text{SO}_2} = 28.3 \text{ mg/m}^3$  was 65 times less than for H<sub>2</sub>S at  $C_{\text{H}_2\text{S}} = 10.3 \text{ mg/m}^3$ . These structures had the greater selectiveness to H<sub>2</sub>S in the presence of SO<sub>2</sub> than the heavy metals oxides.

## Conclusion

Thin CdSe films doped by Se atoms have high ADS value for the H<sub>2</sub>S microconcentrations and high selectiveness in the presence of SO<sub>2</sub> at the experimental conditions:  $T = 420 - 530 \text{ K}$  and inert nitrogen medium.

Construction of H<sub>2</sub>S sensors operating in the air necessitates employment of binary oxide layers on the base of SnO<sub>2</sub>:PbO. They have maximum selectiveness equal to 65 to H<sub>2</sub>S in the presence of SO<sub>2</sub> and maximum sensitivity to H<sub>2</sub>S when its concentration is  $7 \text{ mg/m}^3$ .

## References

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